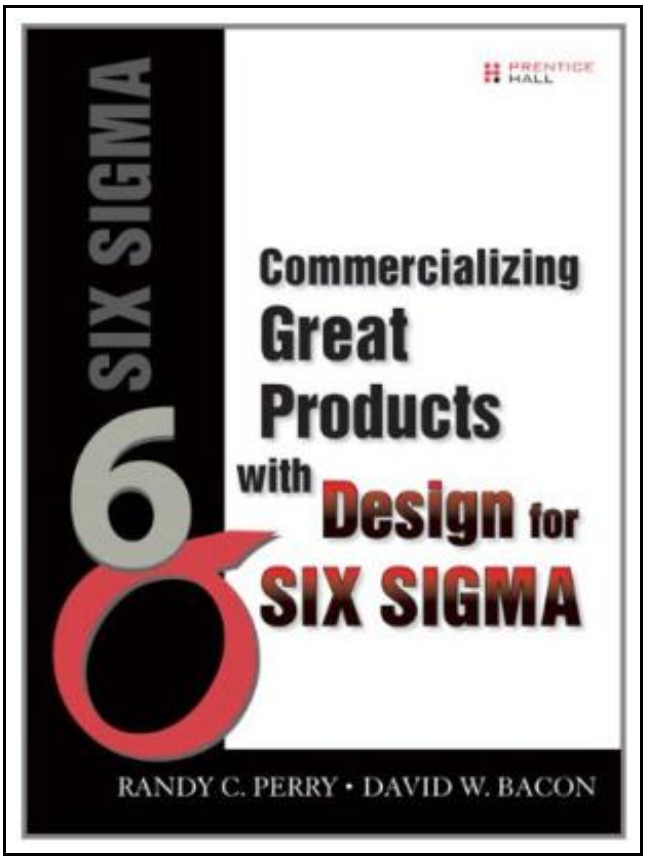
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COMMERCIALIZING GREAT PRODUCTS WITH DESIGN FOR SIX SIGMA (PAPERBACK)

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